

**Certificate of conformity  
of the  
Factory Production Control (FPC)  
0090-CPR-1090-1.0045.TÜVTH.2018.01**

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 09 March, 2011  
(Construction Products Regulation – CPR)  
this certificate applies for following construction products:

**Product:** **Structural Steel Components up to EXC 3 according to EN 1090-2**

**Intended use:** For structural use in all types of construction works

**CE-marking method:** ZA 3.4 acc. to EN 1090-1:2012, Annex ZA

**Production process:** Cutting, punching, welding, structural bolting assemblies, corrosion protection

**Manufacturer:** **JW Steel Construction Sp. z o.o., Sp. K.**  
(Manufacturer or its authorized representative) **ul. Nehringa 75**  
**71-836 Szczecin, POLAND**

**Manufacturing plant(s):** **JW Steel Construction Sp. z o.o., Sp. K.**  
(Production site of the manufacturer) **ul. Nehringa 75**  
**71-836 Szczecin, POLAND**

**Confirmation:** This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

**EN 1090-1:2012**

under system 2+ are applied and the factory production control fulfils all the prescribed requirements set out above

**Begin of validity:** **03.12.2014**  
(Datum der Erstaussstellung)

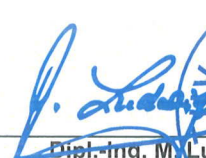
**Next surveillance date:** **27.11.2021**


**Period of validity:** This certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product and the manufacturing conditions in the plant are not modified significantly.

**Remarks:** To this certificate belong the welding certificate(s):  
1090-2.0045.TÜVTH.2018.01

and see back

**Place / issue date:** Erfurt / 15.02.2019

  
**Dipl.-Ing. M. Ludwig**  
**Deputy Head of certification body**  
(Name, sign, stamp)





## Welding Certificate

**1090-2.0045.TÜVTH.2018.01**

In compliance with EN 1090-1, Tab. B.1, the following has been stated:

This welding certificate is valid in connection with the EC-Certificate No. 0090-CPR-1090-1.0045.TÜVTH.2018.01 in the field of CPR

**Manufacturer:**  
(Manufacturer or its authorized representative) **JW Steel Construction Sp. z o.o., Sp. K.**  
**ul. Nehringa 75**  
**71-836 Szczecin, POLAND**

**Essential manufacturing facility(ies):**  
(Production site of the manufacturer) **JW Steel Construction Sp. z o.o., Sp. K.**  
**ul. Nehringa 75**  
**71-836 Szczecin, POLAND**

**Technical specification:** **EN 1090-2:2008+A1:2011**

**Execution class:** **EXC 3 according to DIN EN 1090-2**

**Welding Process(es):**  
(Reference no. Acc.to DIN EN ISO 4063) 111 – manual metal arc welding (metal arc welding with covered electrode)  
121 – submerged arc welding with solid wire electrode  
135 – MAG welding with solid wire electrode  
136 – MAG welding with flux cored electrode  
138 – MAG welding with metal cored electrode  
141 – TIG welding with solid filler material (wire/rod)

**Parent Material(s):**  
(Grade/Standard) Groups 1.1, 1.2, 2.1, 3.1, 8.1, 8.2, 10.1 according to CEN ISO/TR 15608 and DIN EN 1090-2, Table 2, 3 and 4;

**Responsible Welding Coordinator:**  
(Title, First name, Name, Date of birth, Qualification) **Agnieszka Popławska, 07.07.1990, IWE**

**Deputy:**  
(Title, First name, Name, Date of birth, Qualification) **Michał Kleban, 16.03.1989, IWE**

**Confirmation:** All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

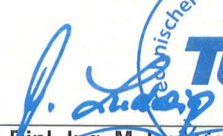
**Begin of validity:**  
(First issue date) **03.12.2014**

**Next surveillance date:** **27.11.2021**

**Period of validity:** This certificate remains valid as long as the conditions of the above mentioned technical specifications in reference or the manufacturing conditions in the factory are not modified significantly.

**Remarks:** see back

**Place / issue date** Erfurt / 15.02.2019

  
**Dipl.-Ing. M. Leunig**  
Deputy Head of certification body  
(Name, sign, stamp)

