



AC 214



CERTIFICATE

TTP-PW02-1-0022-0026.20.01

THE CERTIFICATION BODY
TÜV THÜRINGEN POLSKA Sp. z o.o.

certifies that company

JW STEEL CONSTRUCTION
Spółka z ograniczoną odpowiedzialnością Spółka Komandytowa
ul. Nehringa 75, 71-836 Szczecin
Poland

has implemented and applies the requirements of the standard

PN-EN ISO 3834-2:2007
EN ISO 3834-2:2005

Quality requirements for fusion welding of metallic materials - Part 2: Comprehensive quality requirements

The scope of certification is presented in the Annex to this certificate.

Date of first certification: 20.11.2019

Place and date of issue: Katowice, 22.12.2020

The period of validity of certificate: 22.01.2024

Date of next surveillance audit: until 20.11.2023, under pain of the certificate validity loss.

TÜV THÜRINGEN POLSKA Sp. z o.o.
ul. Żeliwna 38
40-599 Katowice



The validity of the certificate can be checked by scanning the QR code or at the following address:

www.tuv-thuringen.pl




Dominik Bartecki
Director of the Certification Centre

Annex to Certificate No. TTP-PW02-1-0022-0026.20.01 issue 01 date 22.12.2020

Page 1 / 1

Certificate holder	JW STEEL CONSTRUCTION Spółka z ograniczoną odpowiedzialnością Spółka Komandytowa ul. Nehringa 75, 71-836 Szczecin, Poland
Welding location (production)	JW STEEL CONSTRUCTION Spółka z ograniczoną odpowiedzialnością Spółka Komandytowa ul. Nehringa 75, 71-836 Szczecin, Poland
Scope of application and products	Welded steel structures of production halls, steel structures for offshore, steel structures for wind power plants, containers, installation elements for the Norwegian petrochemical industry.
The welding methods used (according to EN ISO 4063)	111 – Manual metal arc welding (metal arc welding with covered electrode) 121 – Submerged arc welding with solid wire electrode 131 – MIG welding with solid wire electrode 135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode 138 – MAG welding with metal cored electrode 141 – TIG welding with solid filler material
The base materials used (groups according to ISO/TR 15608)	1.1, 1.2, 2.1, 3.1, 8.1, 10.1, 23.1
Characteristics of products	Length up to 30,0 m Material thickness up to 200,0 mm Pipe diameters from 21,2 mm Range of wall thicknesses from 3,0 to 80,0 mm
Welding supervisor	Agnieszka Popławska, IWE Deputy: Michał Kleban, IWE
Supervision of non-destructive testing	Eryk Bogdanowicz, VT1+2 Deputy: Mariusz Skwira, VT1+2
Remarks:	This certification was granted in accordance with the certification program PW 02 01.03.2019.

Katowice 22.12.2020




Dominik Bartecki
Director of the Certification Centre